



# Wheel Kaddy™

## Owner's Manual

REV: 2024.6.7



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# 360 Series Installation Instructions

Revision #2024.6.7

Parts on pages 16-27

## 1. Install The Mount

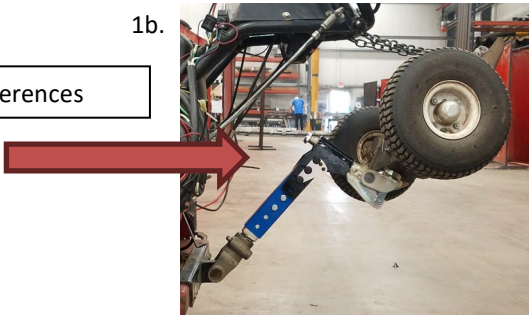
Some mounts will require drilling. In order to properly allow the tire to swing underneath the 360 Arm Assembly, the proper height must be maintained. Refer to the chart below(1c) for the recommended mounting heights. Clamp the mount at the desired location using a set of vice grips(1a).Then, as long as your tire swings underneath, and there are not interferences with handlebars or drive linkage when the Kaddy is up in the storage position, drill holes and bolt the mount onto the mower(1b).

1a.



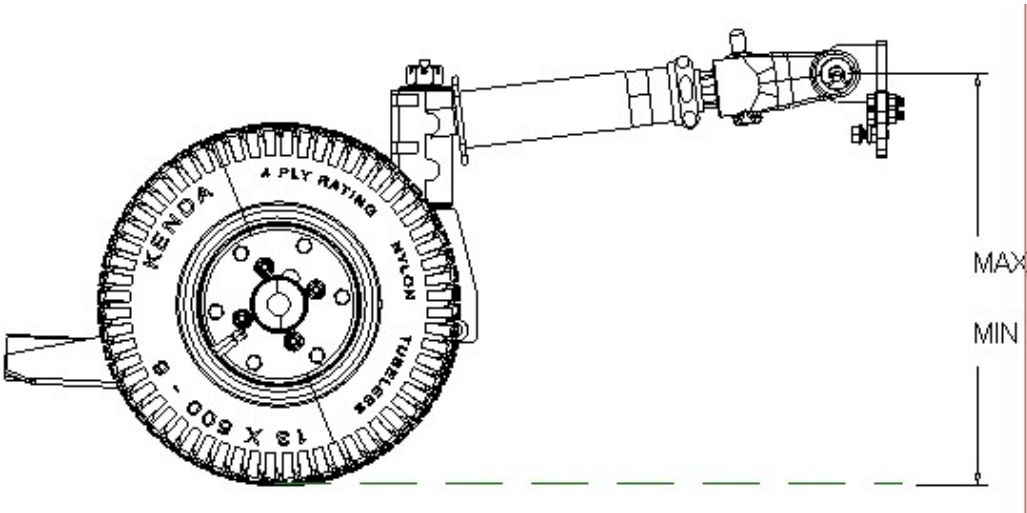
1b.

Check For Interferences



1c.

	10" tire
MAX Mount Height	13 1/2"
MIN Mount Height	12"



NOTE: for S-Series ExMark mowers, you may be required to move the mount up and drill extra holes.

# 360 Series Installation Instructions

Revision #2024.6.7

## 2. Assemble The Arm

A. Remove Arm Assembly from packaging

2a.



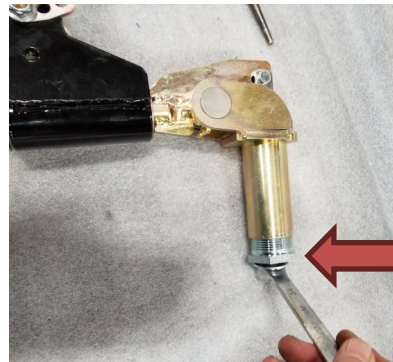
B. Install 3/8" hex bolts loosely, connecting the Rear Arm Assembly to the vertical pivot using the lock plates.(2b) Leave nuts loose so that you can adjust vertical pivot later.

2b.



C. Remove large bushing and small locknut(2c).

2c.



D. Insert 360 Arm Assembly into the Platform pivot tube. Loosely install the large bushing, 1/2" washer and locknut.(2d)

2d.

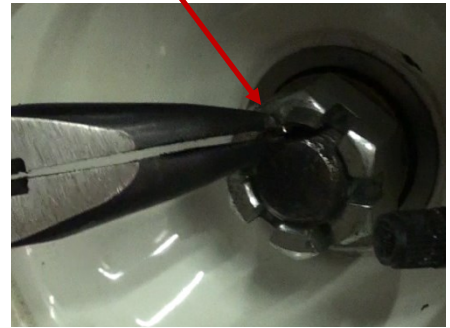


## 3. Install The Tires

A. Tighten the castle nut down snugly. Do not overtighten.  
Bend the tab of the cotter pin into the nearest slot of the nut. This will prevent the nut from becoming loose.

Cotter pin

3a.



B. Install wheel assemblies onto both axles. NOTE: When using the 3-piece tapered roller bearing set, make sure that the grease seal is fully seated onto the axle shoulder. There should be a very small gap between the platform and tire as shown(3b).

3b.



C. After confirming that the grease seal is securely seated insert the bearing and cotter pin through the axle.

3c.



D. Carefully tap hub cap into place with rubber mallet. (3d)  
Follow the same procedure for each wheel.

NOTE: Using a large impact socket over the dust cap during installation can help prevent damage from the mallet.

3d.





## 4. Hook Up The Kaddy & Adjust

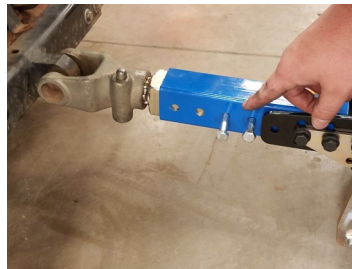
A. Hook the assembled Wheel Kaddy into the mount using button on quick release.

4a.



B-C. Adjust the distance from the mower: Determine a comfortable standing distance from the operator controls of the lawn mower. Typically, the closer the better. Install the bolts and hardware.

4b.



Closer

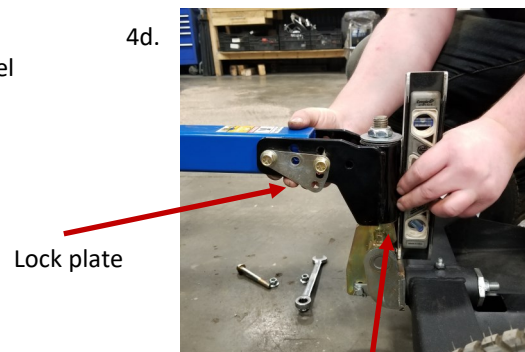
4c.



Farther

D. Adjust the Vertical Pivot to be as close to perpendicular to the ground as possible(4d). This is critical so that the level of the Kaddy Platform does not change as it swings around the vertical pivot. Tighten nuts snugly onto the Lock Plates.

4d.



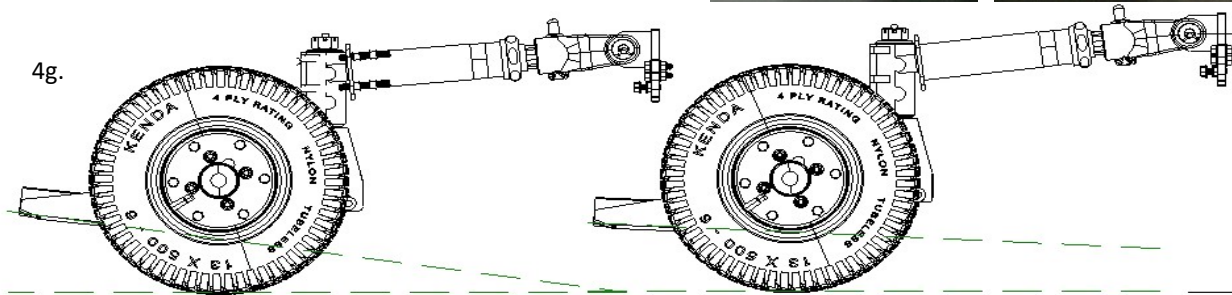
Lock plate

Vertical Pivot

# 360 Series Installation Instructions

Revision #2024.6.7

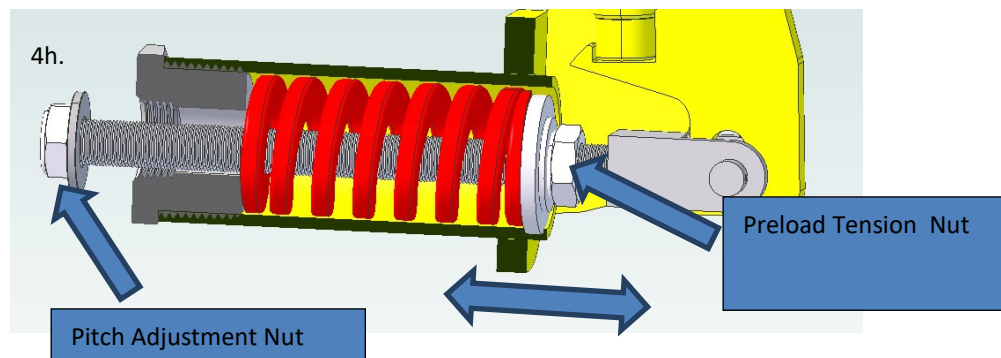
E-F-G. Tighten large bushing snugly(4e). Tighten  $\frac{1}{2}$ " pitch adjustment locknut until the Kaddy Platform becomes level, or pitched slightly forward, so that the heels of the operator are elevated(4f). Refer to the below diagram(4g) for proper pitch.



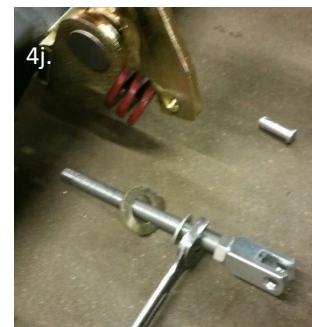
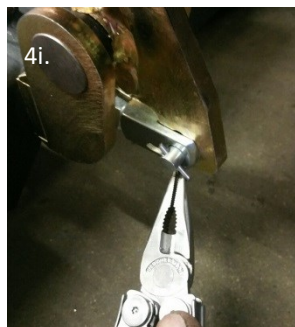
Too Much Pitch

Preferred Pitch (only slightly forward)

H. The Wheel Kaddy suspension is pre-set to a medium preload. If more or less preload ('stiffness') is preferred, adjust the preload tension nut shown. The closer the nut is to the spring, the higher the pre-load tension will be.



I-J. To adjust, remove the  $\frac{1}{2}$ " pitch adjustment nut, then remove the pin (4i.) from the clevis allowing you to remove the threaded rod and clevis from inside the tube. Turn the tension nut(4j.) a couple of turns, re-install and test.



K. Loop storage chain through handlebars and use carabiner hook to secure(4k.). Different mower models may require other methods to attach the chain. Use a bolt cutter or other tool to cut off extra chain.



# 500 Series Installation Instructions

Revision #2024.6.7

Parts on pages 16-27

## 1: Install The Mount

A: Install mount with bolts provided. If the universal mount is being used, refer to the "Top Height adjustment"(1a). See Page 32 of this manual for proper mounting height.

1a.



1b.

B: Install arm assembly into quick release coupler(1b).



C: Install wheels on platform.

NOTE: When using the 3-piece wheel assemblies make sure that the grease seal is fully seated onto the axle shoulder. There should be a very small gap between the platform and tire as shown(1c).

1c.





# 500 Series Installation Instructions

Revision #2024.6.7

## 2: Install Tires and Mount

A: Install tapered roller bearing at the front.

2a.



B: Carefully install castle nut on the axle(2b.). Tighten enough to snug up the bearings without causing unnecessary friction. Wheel must spin freely. Once the proper torque is obtained install cotter pin through the axle to secure the castle nut.

2b.



C: Carefully tap hub cap into place with rubber mallet(2c). Follow the same procedure for each wheel.

2c.



NOTE: Using a large impact socket over the dust cap during installation can help prevent damage from the mallet.

D-E: Install Kaddy platform(2d). Loosely thread end nut to temporarily Secure(2e).

2d.



2e.



## 3: Check Clearance and Adjust Pitch

A: Turn Kaddy to the side to check for clearance against the machine and the tire(3a).

3a.



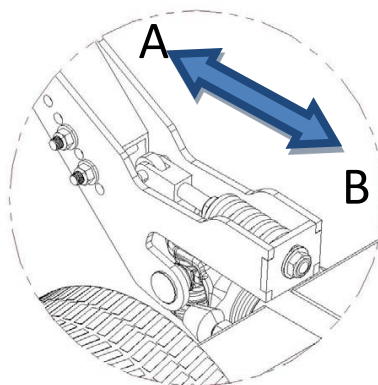
B: If there is contact between the machine and the Kaddy before it reaches 90 degrees, adjust the placement of the two bolts shown to increase the distance between the tire and machine(3b).

3b.



C-D: Adjust the pitch (level) of the platform by Increasing or decreasing the distance between the clevis (A) and the spring retaining nut (B). Tighten nut to decrease distance. Loosen nut to increase distance.

3d.



3c.



# 500 Series Installation Instructions

Revision #2024.6.7

## 4: Adjust Tension, Distance and Stops

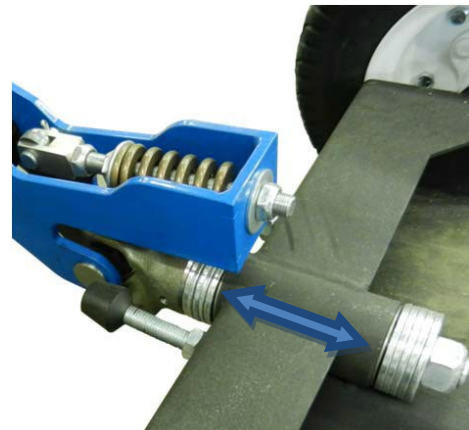
A: Adjust spring tension to operator preference by turning the tension nut as shown(4a).

4a.



B: Further adjust the distance from the controls by moving washers from the front to the back as needed(4b).  
NOTE: the further the platform is back the easier it is to back up without jack-knifing. DO NOT OVER-TIGHTEN LOCKING NUT.

4b.



C: Install stops onto platform and adjust as shown(4c).

4c.





# 500 Series Installation Instructions

Revision #2024.6.7

D-E-F: Thread chain through handlebars, and hook together with the hook provided(4d). Be sure that the preferred length is obtained and then clip off excess chain(4e).

Check for interferences(4f).

4d.

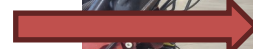


4e.



4f.

Check For Interferences





# 250 Series Installation Instructions

Revision #2024.6.7

Parts on page 16-27

## 1: Install The Mount

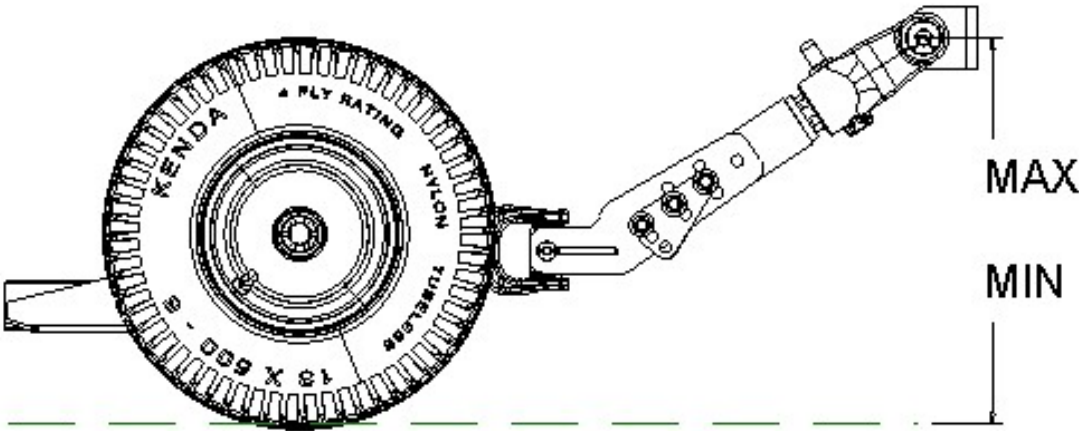
Some mounts will require drilling. Refer to the chart below for the recommended mounting heights(1b). Clamp the mount at the desired location using a set of vice grips(1a). Then, as long as there are not interferences with handlebars or drive linkage when the Kaddy is up in the storage position, drill holes and bolt the mount onto the mower.

1a.



1b.

	13" Tire	10" Tire
MAX Mount Height	15 3/8"	15 3/8"
MIN Mount Height	9 3/8"	9 3/8"



# 250 Series Installation Instructions

Revision #2024.6.7

## 2. Assemble The Arm

A. Remove Arm Assembly from packaging

2a.



B. Remove 3 bolts and the lock plates. Re-insert the Upper Arm, and install one bolt loosely through the arm assembly as pictured(2b).

2b.



C. Insert 250 Arm Assembly through the pivot bearings in the Platform. Loosely install  $\frac{3}{4}$ " locking nut(2c).

2c.



## 3. Install The Tires

- A. Install wheel assemblies onto both axles.

NOTE: When using the 3-piece tapered roller bearing set, make sure that the grease seal is fully seated onto the axle shoulder. There should be a very small gap between the platform and tire as shown(3a).

3a.



- B. After confirming that the grease seal is securely seated insert the bearing on the axle(3b).

3b.



- C. Tighten the castle nut down snugly. Do not overtighten. Insert cotter pin into the nearest slot of the nut and bend the tab of the cotter pin to the sides or over the top(3c). This will prevent the nut from becoming loose.

3c.

Cotter pin



- D. Carefully tap hub cap into place with rubber mallet(3d). Follow the same procedure for each wheel.

3d.



NOTE: Using a large impact socket over the dust cap during installation can help prevent damage from the mallet.



# 250 Series Installation Instructions

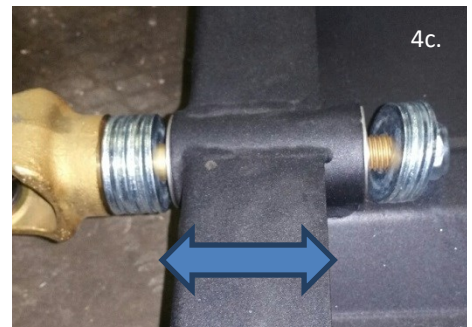
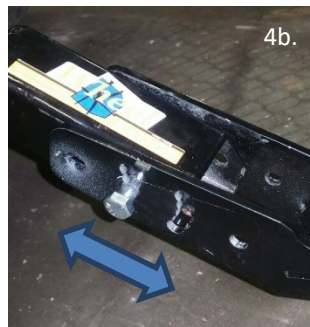
Revision #2024.6.7

## 4. Hook Up The Kaddy & Adjust

A. Hook the partially assembled Wheel Kaddy into the mount using button on quick release.



B-C. Adjust the distance from the mower:  
Determine a comfortable standing distance from the operator controls of the lawn mower. If the medium position is not comfortable, remove the 3/8" bolt and re-align the holes at a different location(4b). The washers can also be used to fine-tune the distance adjustment(4c).



D. Pivot the arm on the 3/8" bolt until the Platform is level, or pitched slightly forward for maximum operator comfort.

4d.





E. Remove 3/8" bolt to Install lock plates and then install all three 3/8" bolts to secure arm adjustment. Tighten remaining loose hardware.

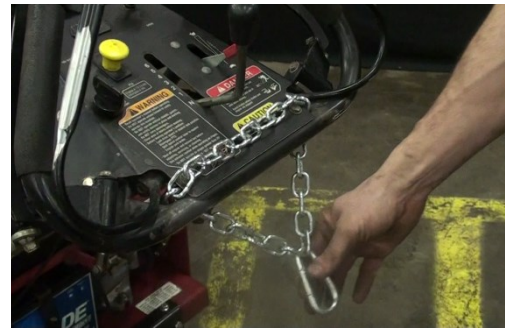
4e.



F-G. Loop storage chain through handlebars and use carabiner hook to secure(4f). Different mower models may require other methods to attach the chain. Use a bolt cutter or other tool to cut off extra chain.

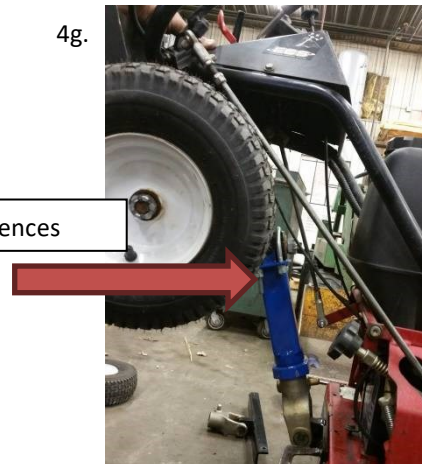
Check for interferences(4g).


4f.



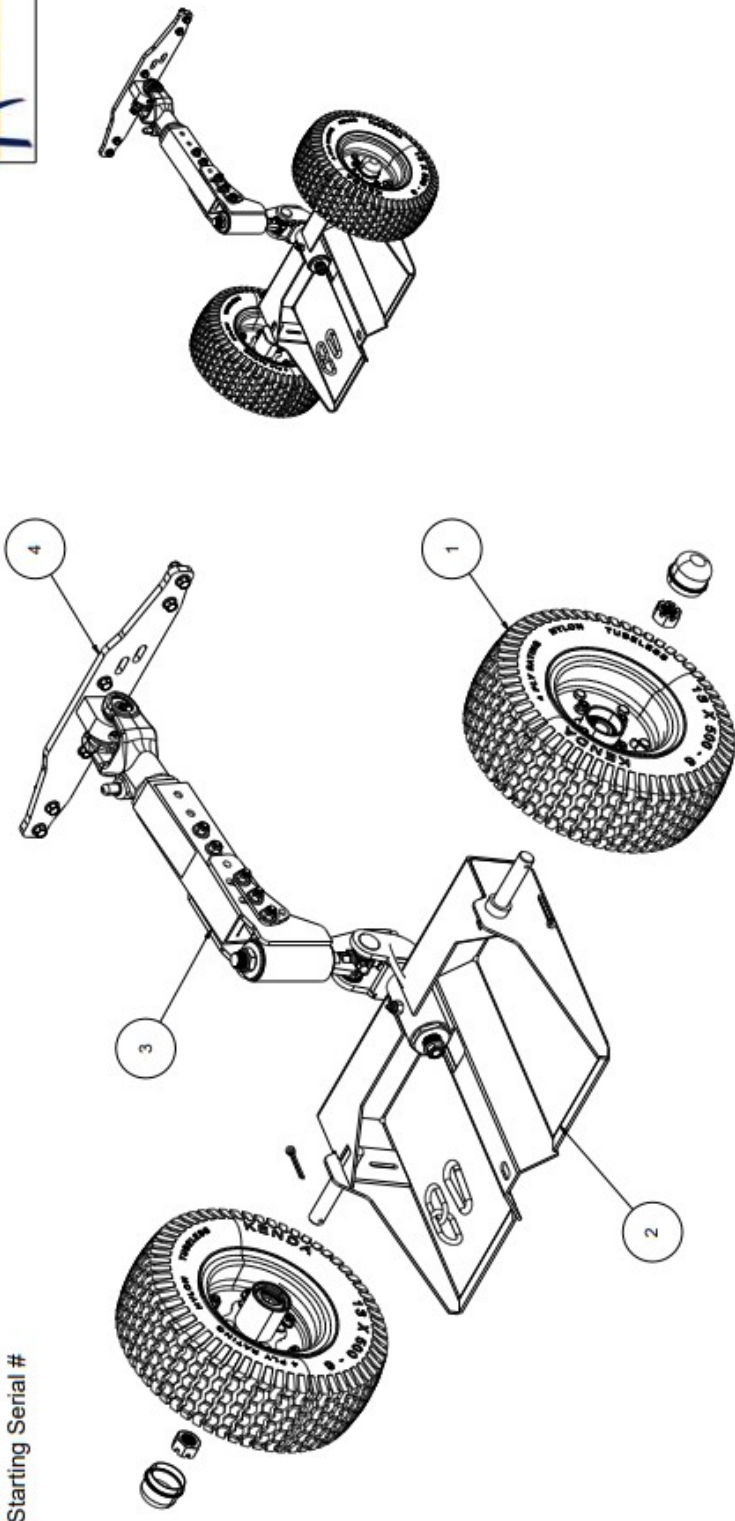
4g.

Check For Interferences





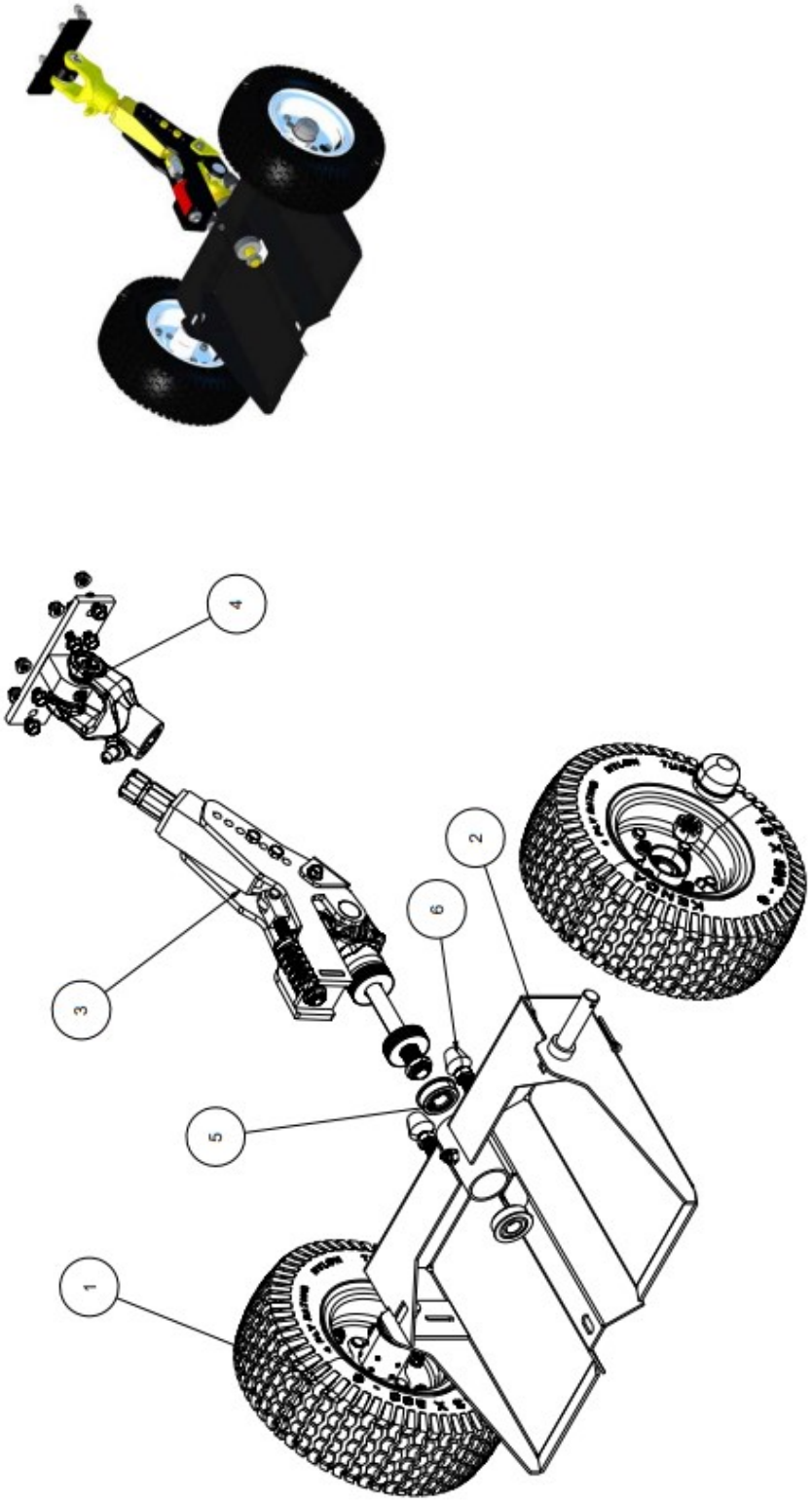
Wheel Kaddy 360  
WHK-360  
Version# 1  
Version Starting Serial #



Item Number	Part Name	Part Number	Quantity
1	Choose from Tire Options		2
2	Wheel Kaddy Platform Assembly	WHK-P500	1
3	Arm Assy 360	ARM360	1
4	Choose from Mount Options		1

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Part Name: **Wheel Kaddy 500**  
Part Number: **WHK-500-UNIVERSAL**  
Part Revision:

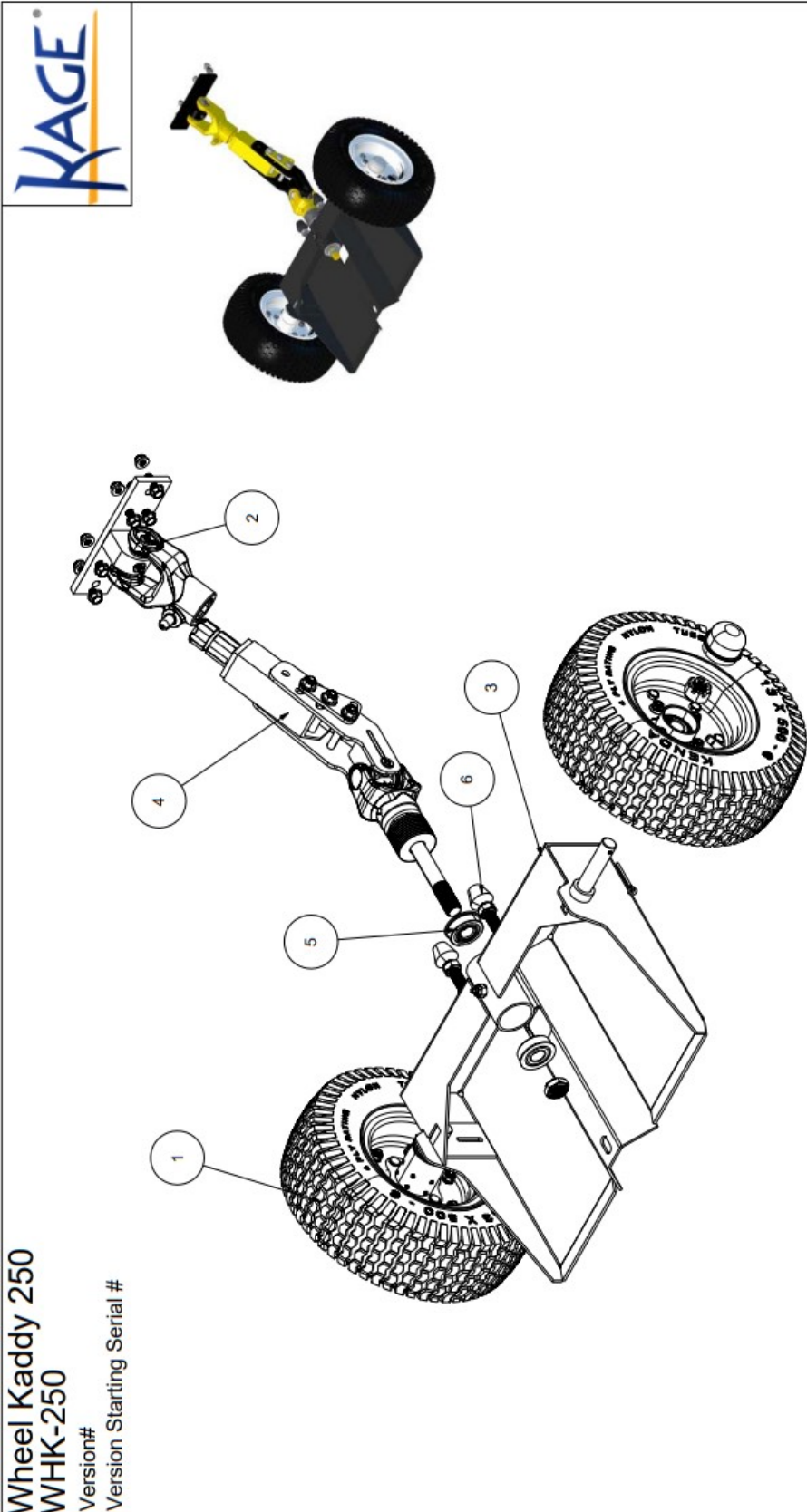


Item	Part Name	Part Number	Quantity
1	Choose from Tire Options		2
2	Wheel Kaddy Platform Assembly	WHK-P500	1
3	Arm 500 Assembly	ARM500	1
4	Choose from Mount Options		1
5	Flange Ball Bearing	6384K369	2
6	Spindle	5147A690	2

**KAGE**

WEIGHT LBS

Wheel Kaddy 250  
WHK-250  
Version#  
Version Starting Serial #




Item	Part Name	Part Number	Quantity
1	Choose from Tire Options		2
2	Choose from Mount Options		1
3	Wheel Kaddy Platform Assembly	WHK-P500	1
4	Arm Eco Assy	ARM250	1
5	Flange Ball Bearing	6384K369	2
6	Spindle	5147A690	2

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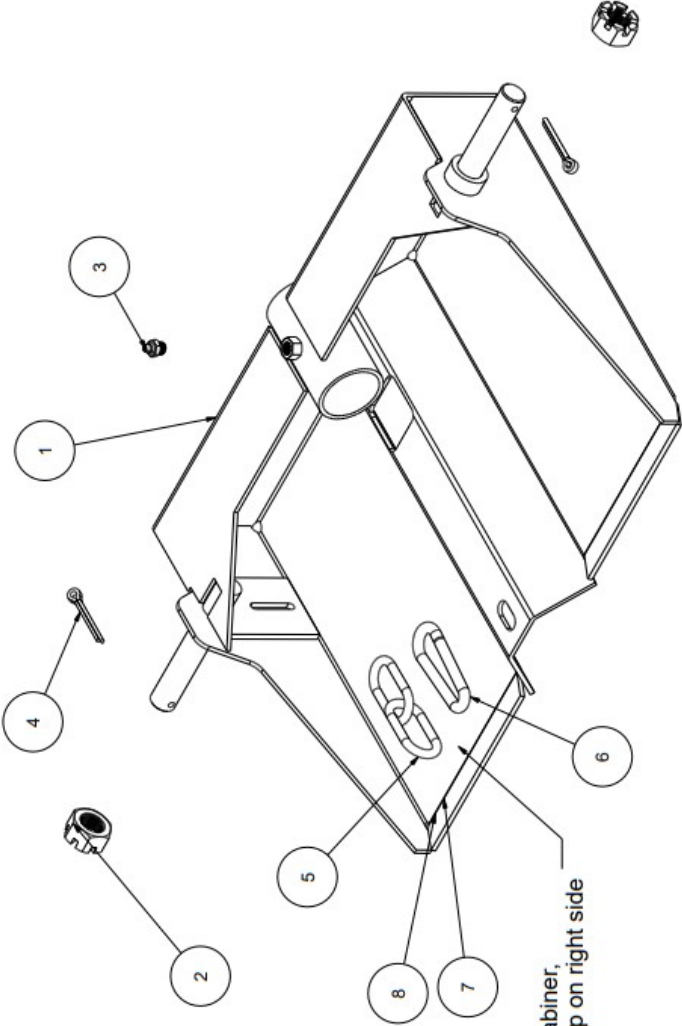
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Wheel Kaddy Platform Assembly  
WHK-P500  
Version # 360.1  
Version Starting Serial #




Wrap Manual, Bible, Chain, and Carabiner,  
on LEFT SIDE ONLY. NO plastic wrap on right side

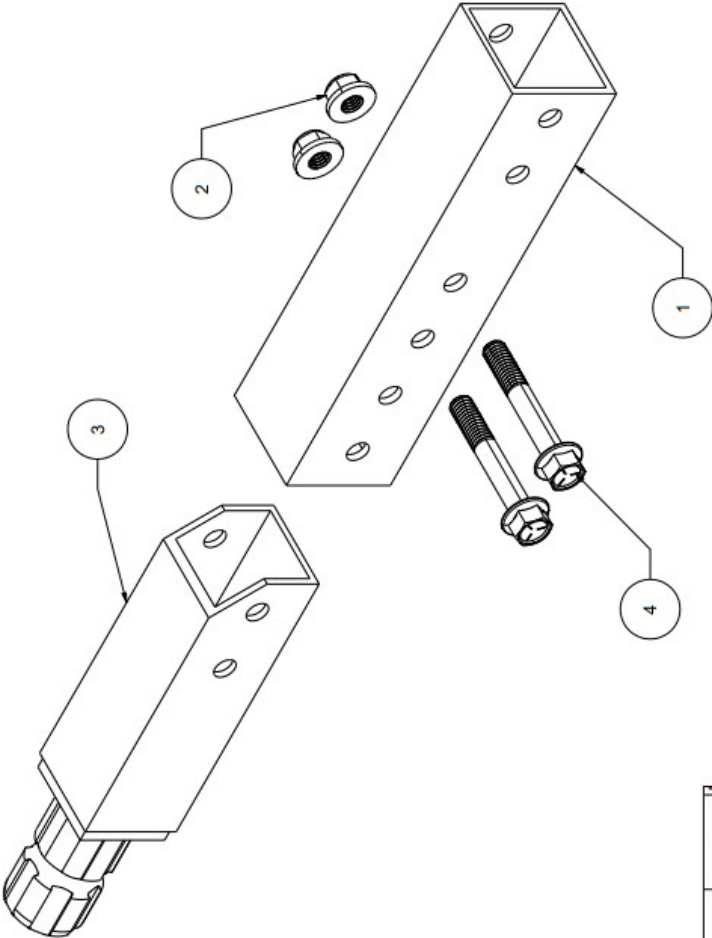
Item	Part Name	Part Number	Quantity
1	Base Weldment	WB-100	1
2	Slotted Nut 3/4-16	95030A270	2
3	Grease Zerk, 3/8-24	1095K96	1
4	Cotter Pin, 5_32_ x 1.25	98338A492	2
5	14_ Chain	3596T241-K67	1
6	Carabiner 5/16	3885T21	1
7	Wheel Kaddy 360 Owners Manual	WHKMANUAL	1
8	Bible	105264	1

Weight LBS 18.20

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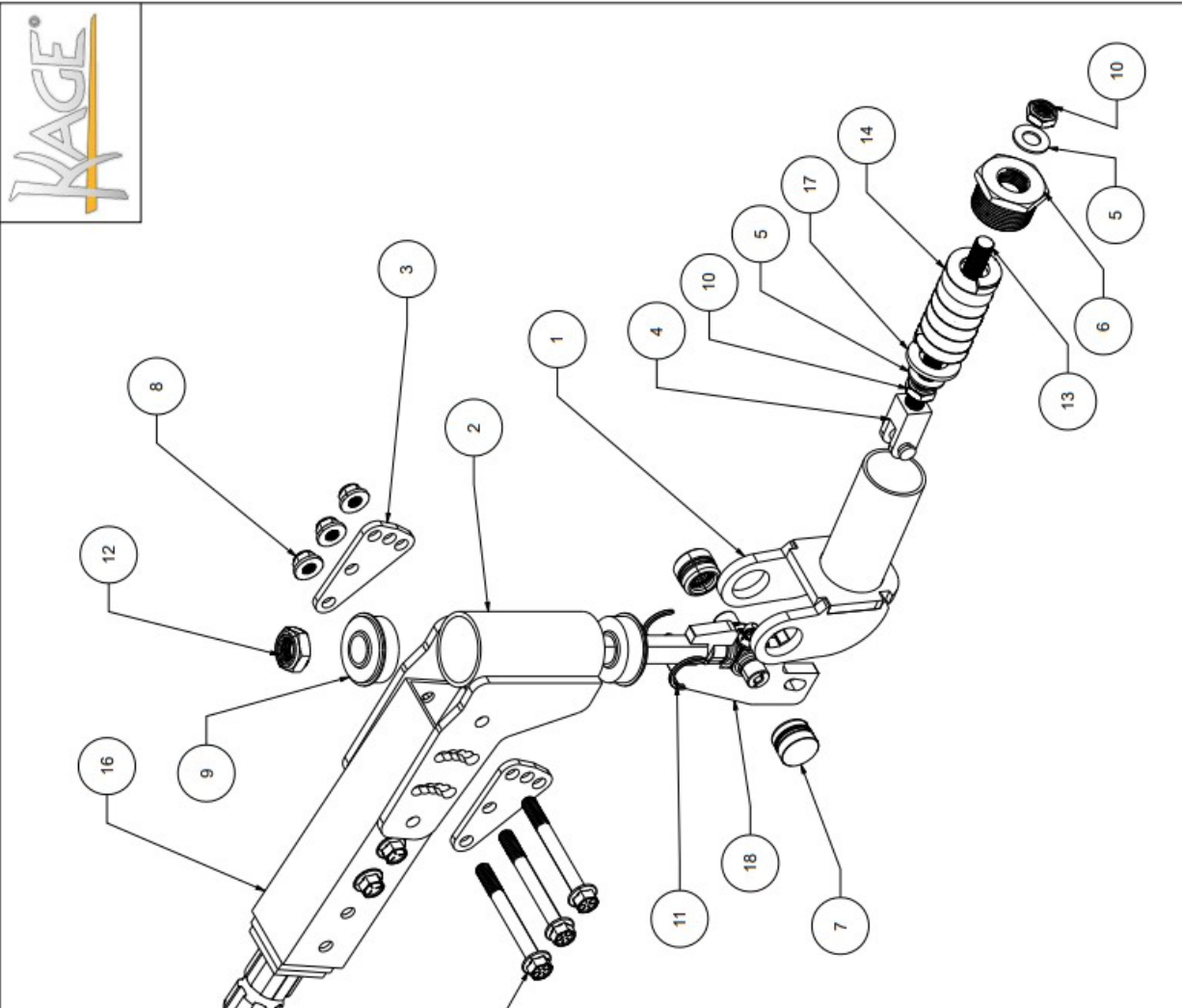
**Rear Arm 360 Assembly**  
**100-5732**  
Version # 2  
Version Starting Serial #



Item	Part Name	Part Number	Quantity
1	Rear Arm 360	100-7192	1
2	Flange Locknut, 3/8 -16	93298A130	2
3	Upper Arm	1267-1	1
4	Flange Hex Bolt GR5 3/8-16 x 2-1/2	92979A159	2

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**Weight LBS 5.68**



**KAGE**

Arm Assy 360  
ARM360  
Version # 4  
Version Starting Serial #

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Item	Part Name	Part Number	Quantity
1	WHK 360 Spring Pivot	100-7816	1
2	360 Pivot Tube Weldment	100-7745	1
3	Lock Plate	500-4745	2
4	Clevis	RC-3281	1
5	SAE Flat Washer .5 IN	94744A285	2
6	Reducer Bushing 1.25	4638K724	1
7	1200 Cross Bearing Cup	03-13914	2
8	Flange Locknut, 3/8 -16	93298A130	3
9	Flange Ball Bearing 1.75ODx.75ID	6384K369	2
10	Hex Thin Locknut 1/2-20	90566A230	2
11	Circlip	24-13817	2
12	GR5 Hex Nut Thin Nylock 3/4-10	91342A230	1
13	Threaded Rod Adjustment Long	100-7253	1
14	Spring	9588K830	1
15	Flanged Hex Bolt Gr8 3/8-16 Thread Size 3-1/2	92316A331	3
16	Rear Arm 360 Assembly	100-5732	1
17	3/4 Oversized Flat Washer	98023A121	1
18	Lower Link Joint 360	100-2693	1

Weight LBS 15.50

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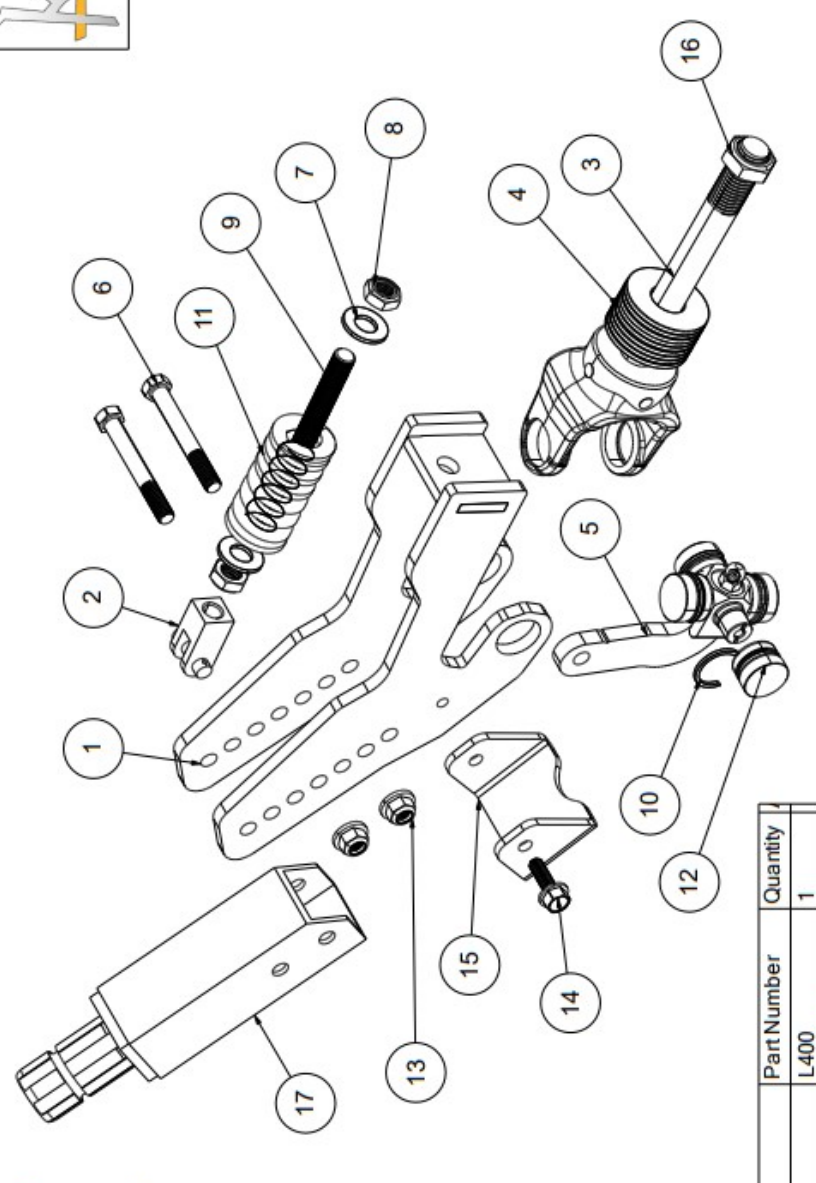
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11/9/2021



**Arm 500 Assembly**  
**ARM500**  
Version # 2  
Version Starting Serial #

Item	Part Name	Part Number	Quantity
1	Lower Arm Link	L400	1
2	Clevis	RC-3281	1
3	Lower Pivot Link	670-335	1
4	3/4" Flat Washer	90108A036	10
5	Lower link joint	467-2004	1
6	Hex Bolt GR5 3/8-16 x 3	91257A636	2
7	Flat Washer 1/2	ROC-8071-033	2
8	Hex Thin Locknut 1/2-20	90566A230	2
9	Threaded Rod Adjustment	3400-7	1
10	Circlip	24-13817	4

Item	Part Name	Part Number	Quantity
11	Spring	9588K830	1
12	1200 Cross Bearing Cup	03-13914	4
13	Flange Locknut, 3/8 -16	93298A130	2
14	Flange Hex Bolt GR5 5/16 - 18 x 1	92979A253	2
15	Formed Bridge	500-750	1
16	GR5 Hex Nut Thin Nylock 3/4-10	91342A230	1
17	Upper Arm	1267-1	1

Weight LBS 15.31

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11

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**Arm Eco Assy**  
**ARM250**  
Version # 2  
Version Starting Serial #

Note Upper Arm location

Item	Part Name	Part Number	Quantity
1	Lock Plate	500-4745	2
2	1200 Cross Bearing Cup	03-13914	2
3	Flange Locknut, 3/8 -16	93298A130	3
4	Lower Pivot Link	670-335	1
5	Upper Arm	1267-1	1
6	3/4" Flat Washer	90108A036	10
7	Lower Arm Weldment Eco	400-7336	1
8	Hex Bolt GR5 3/8-16 x 3	91257A636	3
9	Grease Zerk 45 Degree 1/8" NPTF	1095K23	1
10	O-ring	24-13817	2
11	GR5 Hex Nut Thin Nylock 3/4-10	91342A230	1

Weight LBS 10.03

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**10 3 PC Tire and Rim Assembly**  
**100-1030**  
Version # 1  
Version Starting Serial #

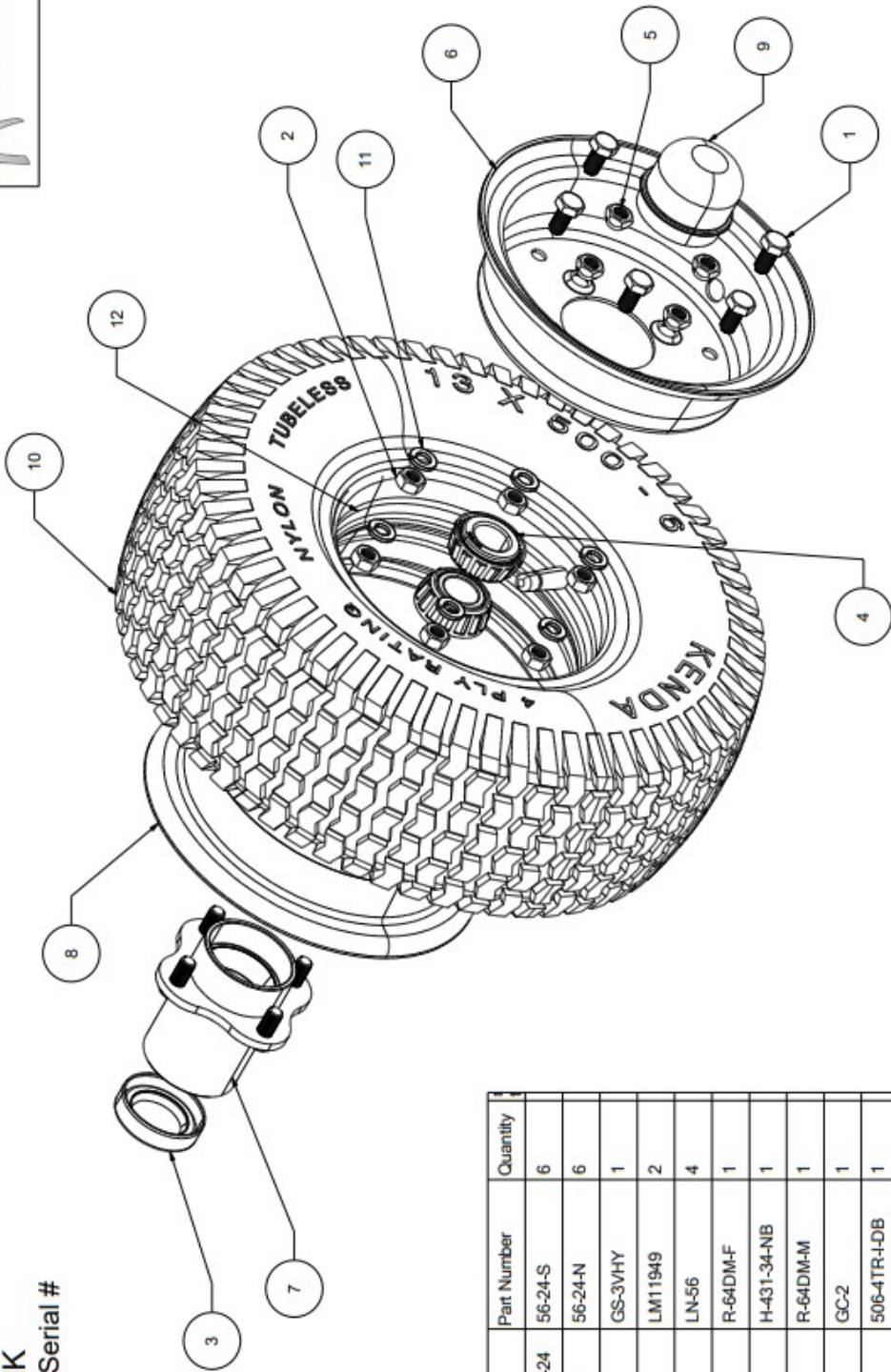
Item	Part Name	Part Number	Quantity
1	Grease Seal	GS-3VHY	1
2	Cone Bearing	LM11949	2
3	Lug Nut	LN-56	4
4	10 Tire 10x3.50-4	354-2TR-J	1
5	Split Rim Male	R-44DM-M	1
6	Inner Tube 10-11	T354-P	1
7	Hub Assembly	H-431-34-NB	1
8	Grease Cap	GC-2	1
9	Split Rim Female	R-44DM-F	1

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Weight LBS 3.32



13" 3 PC Tire and Rim Assembly  
506DBTR34-KI  
Version # BLANK  
Version Starting Serial #

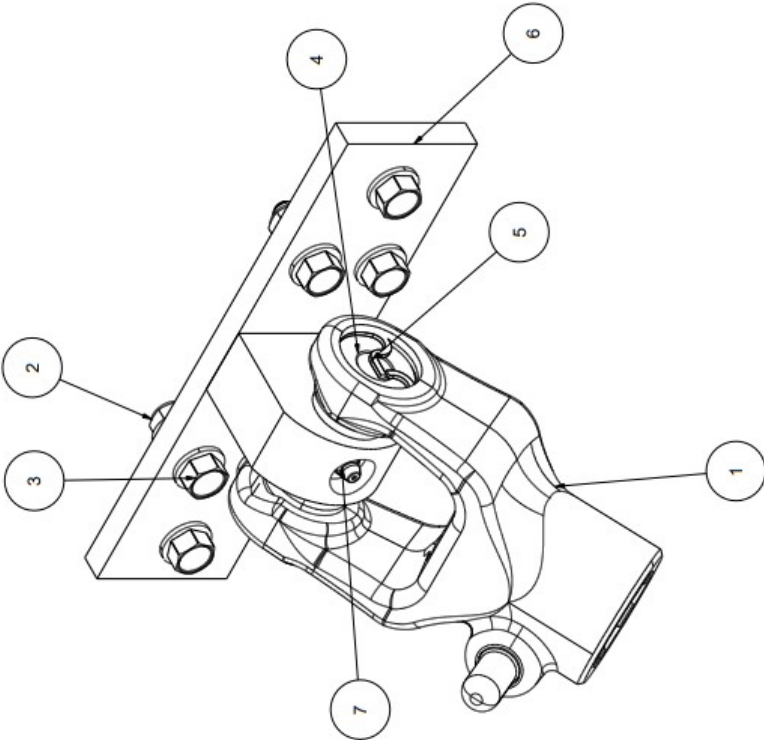


Item	Part Name	Part Number	Quantity
1	Hub Assembly	H-431-34-NB	1
2	Split Rim Female	R-64DM-F	1
3	Split Rim Male	R-64DM-M	1
4	Rim	506-4TR-I-DB	1
5	Grease Seal	GS-3VHY	1
6	Grease Cap	GC-2	1
7	Lockwasher, 5/ 16	ROC-8076-030	6
8	Inner Tube	T506-DB	1
9	Hex Bolt GR5 5/ 16-24	56-24-S	6
10	Tire 13x5.00-6	506-4TR-I-DB	1
11	Cone Bearing	LM11949	2
12	Lug Nut	LN-56	4


Weight LBS 7.02

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Item	Part Name	Part Number	Quantity
1	1400 Quick Release Yoke	102-1406_ASM	1
2	Flange Locknut 5/16-18	92018A320	6
3	Flange Hex Bolt GR5 5/16 - 18 x 1	92979A253	6
4	1400 Cross Bearing Cup	03-15117	2
5	1400 Retainer Clip	24-13827	2
6	Universal Mount Weldment	UNIVERSAL-W	1
7	Grease Zerk 1/4 - 28	1095K44	1



Universal Mount

UNIVERSAL

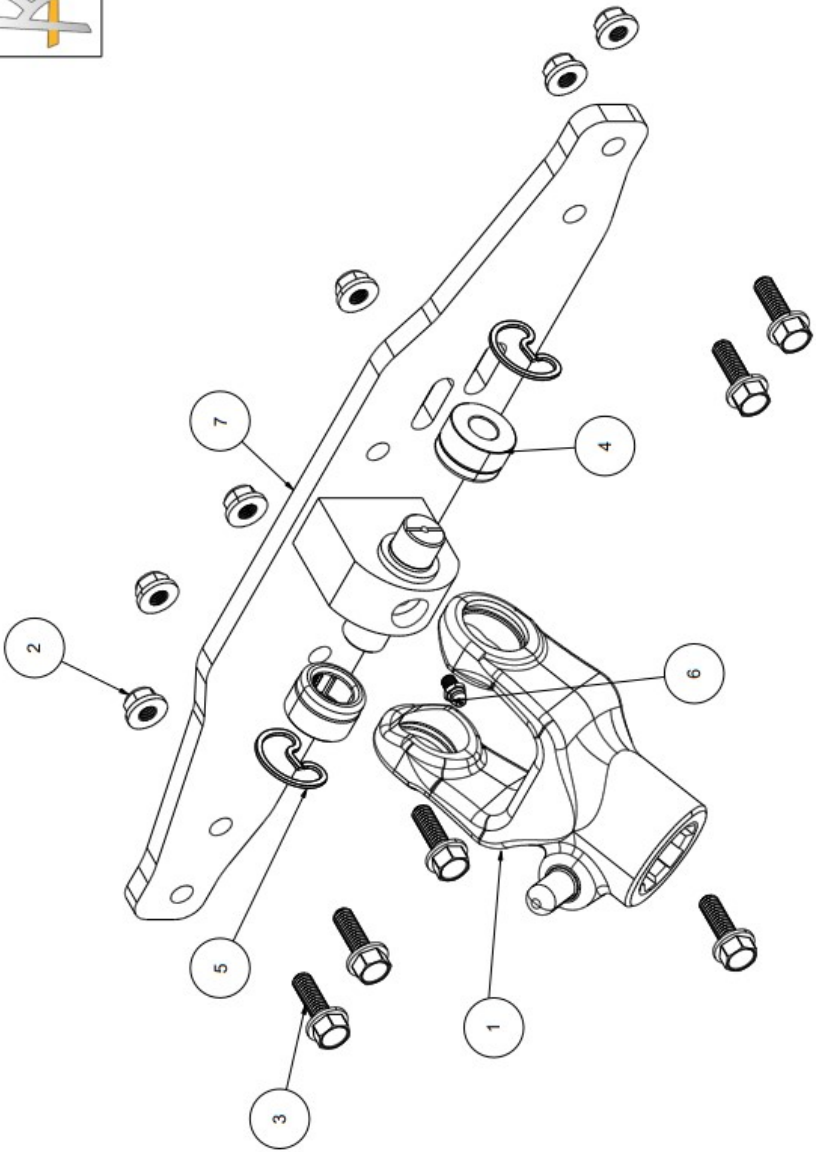
Version # BLANK

Version Starting Serial #

Weight LBS 6.62

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**Universal EX Mount**  
**EXMOUNTASSY**  
Version # 2  
Version Starting Serial #

Item	Part Name	Part Number	Quantity
1	1400 Quick Release Yoke	102-1406_ASM	1
2	Flange Locknut 5/16-18	92018A320	6
3	Flange Hex Bolt GR5 5/16 - 18 x 1	92979A253	6
4	1400 Cross Bearing Cup	03-15117	2
5	1400 Retainer Clip	24-13827	2
6	Grease Zerk 1/4 - 28	1095K44	1
7	Universal X Mount Weldment	EXMOUNT	1

Weight LBS 9.33

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## Mower Model / Mount and Tire Option Recommendations

### *Wheel Kaddy 360*

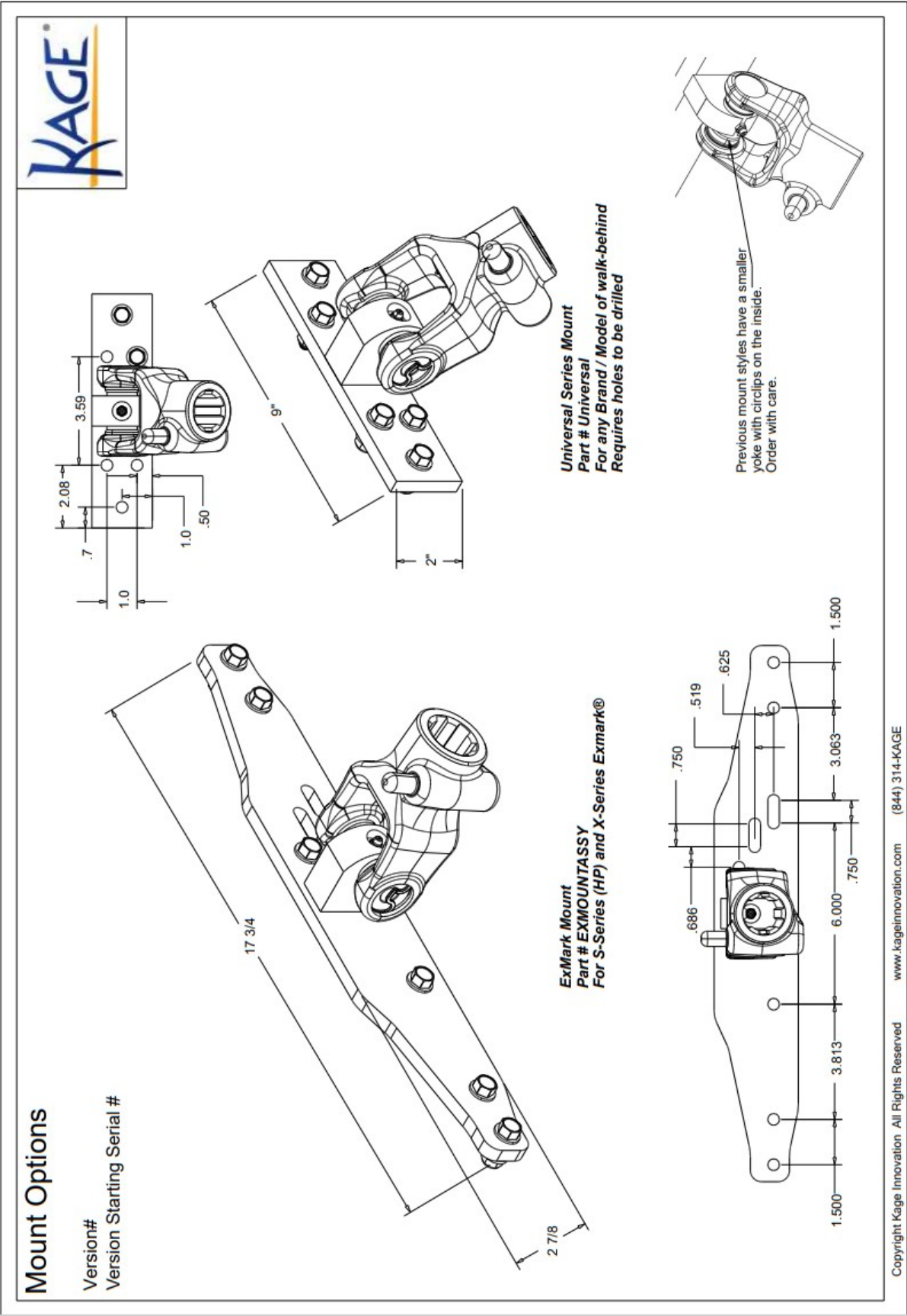
<i>Mower Model</i>	<i>Rec. Kage Mount#</i>	<i>Rec. Tire Option</i>
ExMark X-Series	EXMOUNTASSY	10" (11X4.00-4 3PC RIM)
ExMark S-Series	EXMOUNTASSY	10" (11X4.00-4 3PC RIM)
FERRIS	UNIVERSAL	10" (410/350-4 3PC RIM)
SNAPPER PRO	UNIVERSAL	10" (410/350-4 3PC RIM)
SNAPPER PRO SW35	UNIVERSAL	10" (410/350-4 3PC RIM)
JOHN DEERE	EXMOUNTASSY	10" (410/350-4 3PC RIM)
TORO	EXMOUNTASSY	10" (410/350-4 3PC RIM)
SCAG	UNIVERSAL	10" (410/350-4 3PC RIM)
HUSQVARNA	EXMOUNTASSY	10" (11X4.00-4 3PC RIM)
GRAVELY	UNIVERSAL	10" (11X4.00-4 3PC RIM)

**NOTE:** The UNIVERSAL mount may be easily adapted to a variety of mower models not listed here. Please refer to the "[Informational / Specification Drawing Wheel Kaddy 360 Specs](#)" for proper mounting height and tire sizing information. Generally the tire size should be 2" less than the mounting height.

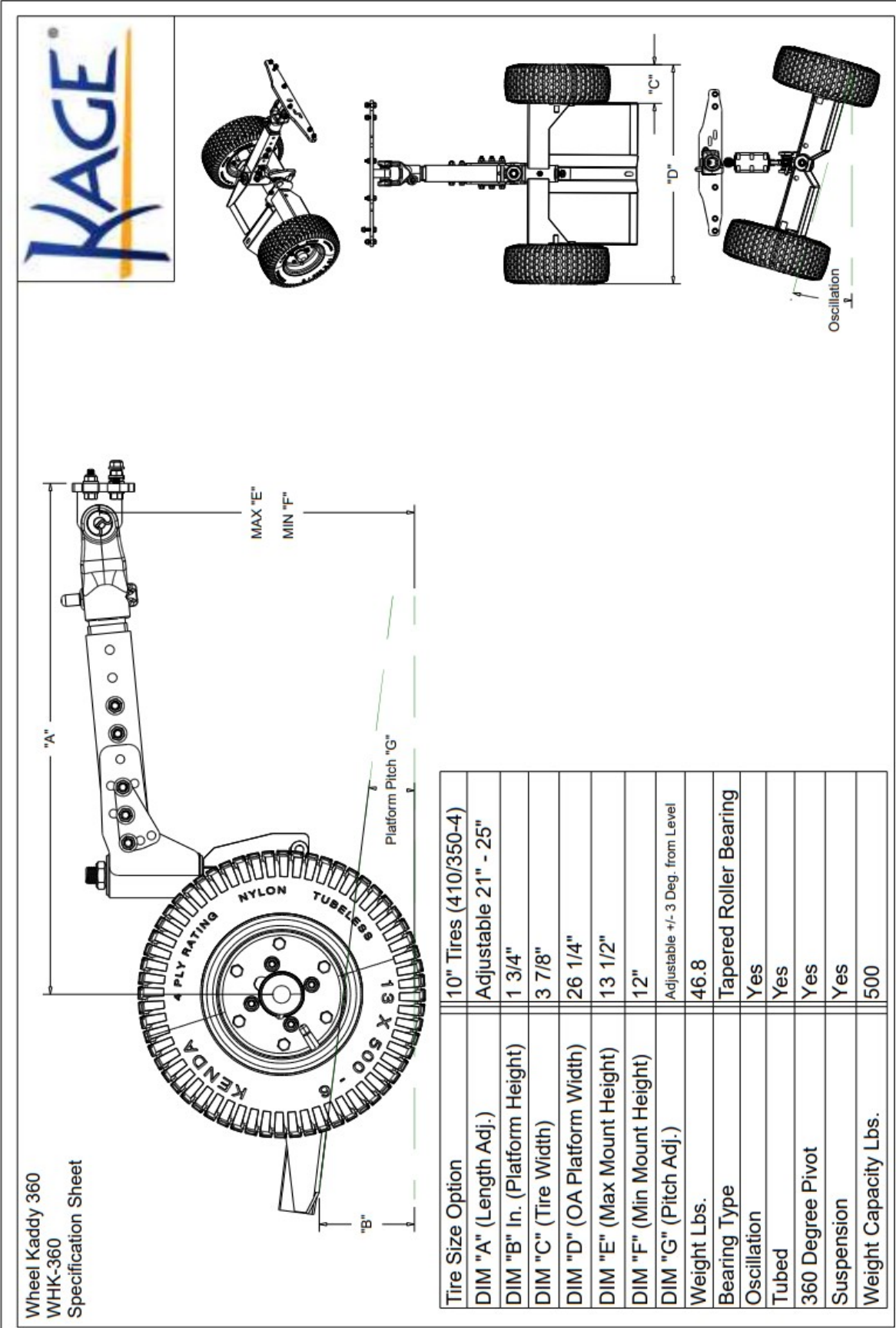
### *Wheel Kaddy 250/500*

<i>Mower Model</i>	<i>Rec. Kage Mount#</i>	<i>Rec. Tire Option</i>
ExMark X-Series	EXMOUNTASSY	13" (13X5.00-6 3PC RIM)
ExMark S-Series	EXMOUNTASSY	13" (13X5.00-6 3PC RIM)
FERRIS	UNIVERSAL	13" (13X5.00-6 3PC RIM)
SNAPPER PRO	UNIVERSAL	13" (13X5.00-6 3PC RIM)
SNAPPER PRO SW35	UNIVERSAL	13" (13X5.00-6 3PC RIM)
JOHN DEERE	UNIVERSAL	13" (13X5.00-6 3PC RIM)
TORO	UNIVERSAL	13" (13X5.00-6 3PC RIM)
SCAG	UNIVERSAL	13" (13X5.00-6 3PC RIM)
HUSQVARNA	UNIVERSAL	13" (13X5.00-6 3PC RIM)
GRAVELY	UNIVERSAL	13" (11X4.00-4 3PC RIM)

**NOTE:** The UNIVERSAL mount may be easily adapted to a variety of mower models not listed here. Please refer to the "[Informational / Specification Drawing Wheel Kaddy 250 Specs](#)" for proper mounting height. Since the 250/500 series does not turn underneath the mount, the tire size does not contribute to the decision. The tire sizes for the 250/500 series are merely a matter of preference and cost. The 3 piece wheels with tapered roller bearings are available as an upgrade.

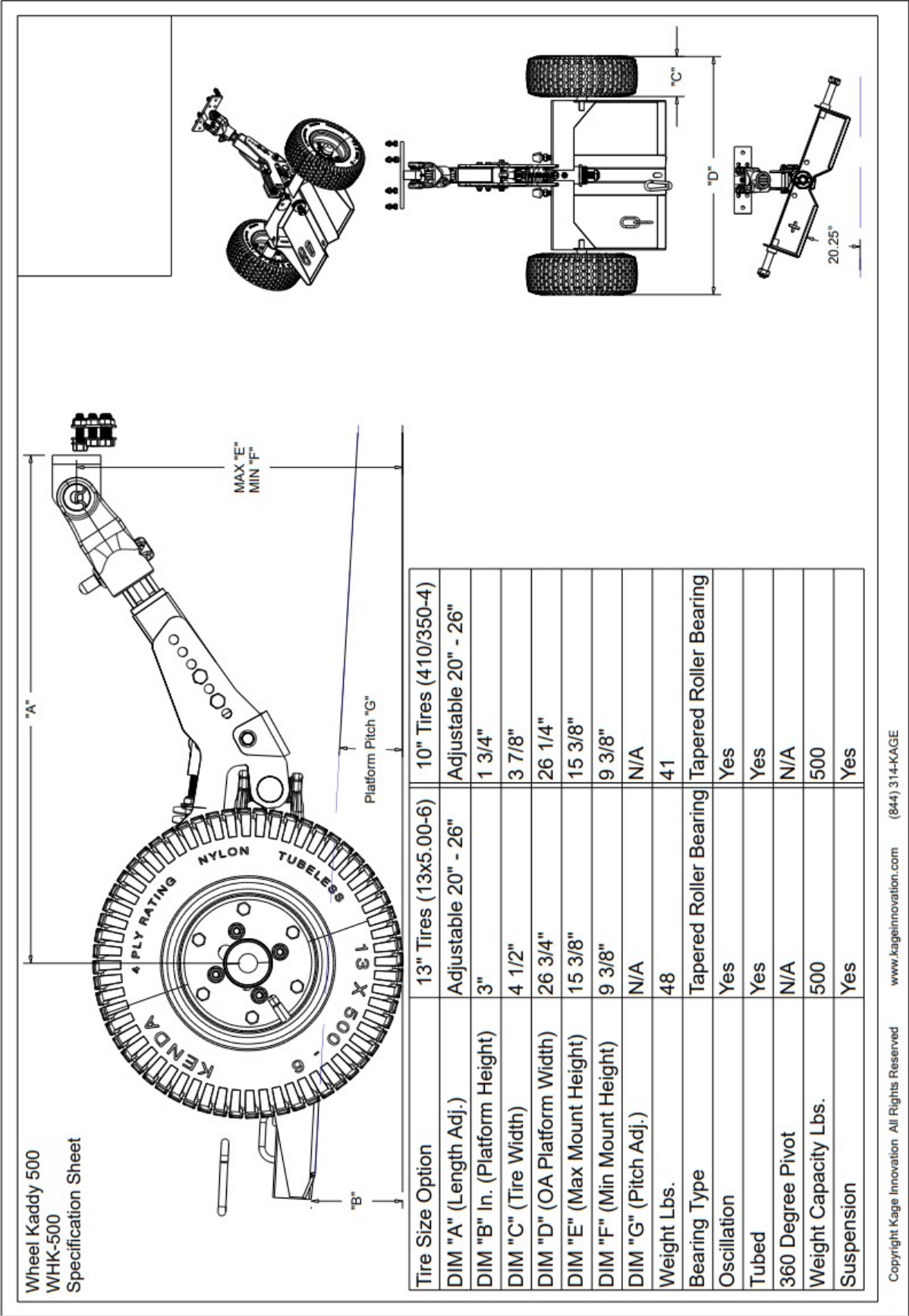


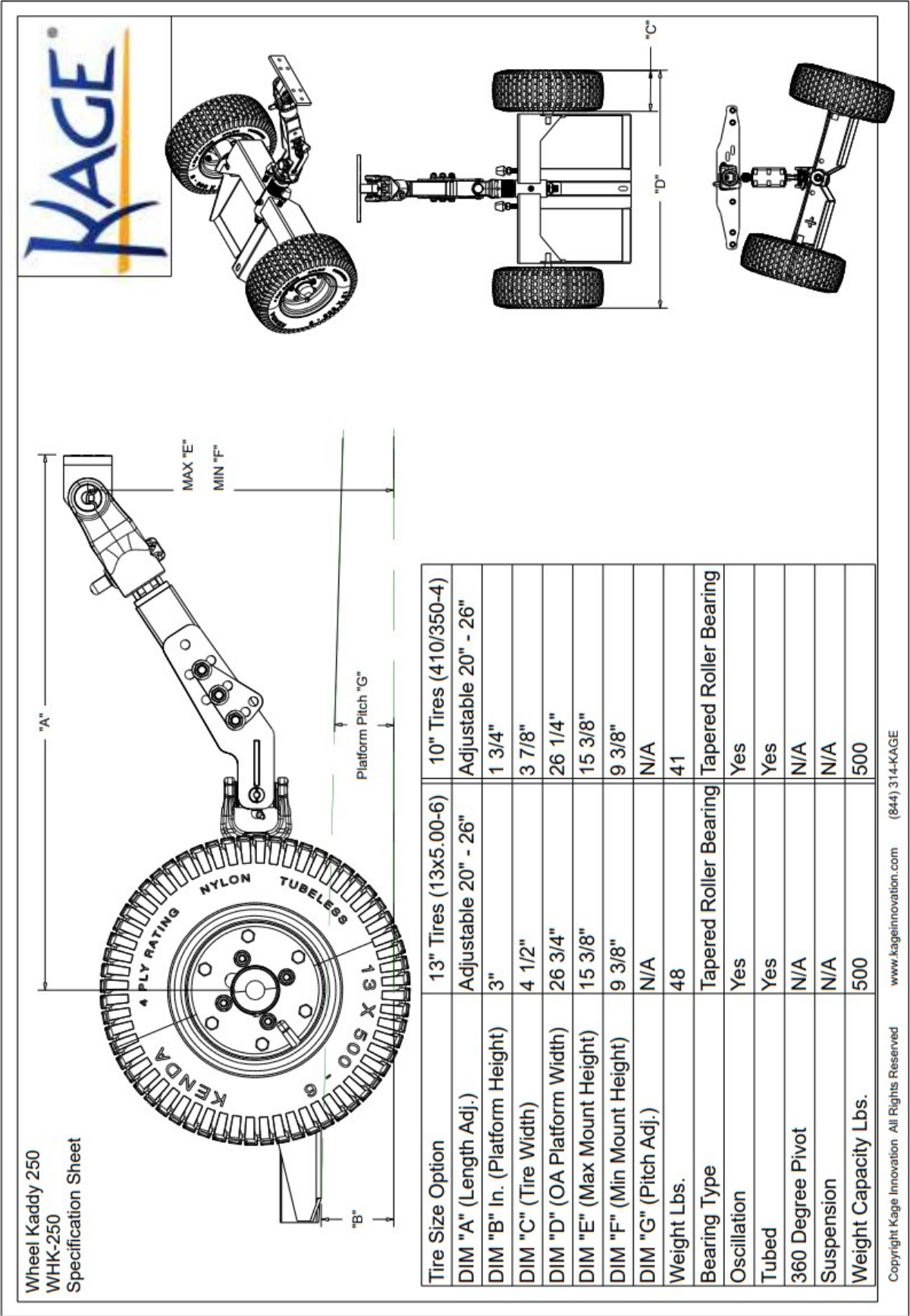




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Kage Innovation warrants that the products manufactured by us to be in accordance with our published specifications or those specifications agreed to by us in writing at the time of sale. The obligation of Kage Innovation is expressly limited to repairing or replacing, at its option, any product not meeting such specifications within the warranty period.

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No person is authorized to alter or amend this warranty or to create any warranty other than that set forth herein without the expressed written consent of Kage Innovation.

Kage Innovation reserves the right to make improvement changes on any of our products without prior notice.

# Revision Comments

Date	Name	Description
6/20/24	Josh	First Revision
4/21/2025	Josh	Added bolt pattern dimensions to mount options, page 31